

ABSTRACT OF THE DISCLOSURE

An ignition device for an internal combustion engine has
a housing, which includes a first case adjacent to the combustion
chamber of the engine and a second case away from the combustion
chamber. The first case has a flange formed at its end away from
the combustion chamber. The second case has a flange formed at
its end adjacent to the combustion chamber. The first case flange
faces the side of the second case flange that is away from the
combustion chamber. A bolt is screwed into the second case to
engage the flanges with each other, substantially integrating
the cases with each other.